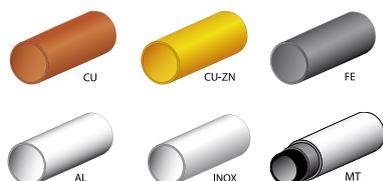


**PIPE BENDING MACHINES – DRAW BENDING OPERATION**

246

PIPE BENDING MACHINE manual-hydraulic

- ▀ Sizes from 6 to 28 mm Ø up to 180°
- ▀ For semi-hard and soft copper pipes EN 1057 up to 28 mm Ø, stainless steel pipes EN 10088-3 (DIN 17 440) up to 22 x 1.5 mm, hydraulic pipes EN 10305-1 (DIN 2391) and precision steel pipes EN 10305-3 (DIN 2394) up to 22 x 2 mm, composite pipes up to 20 mm as well as gas and water pipes EN 10255-M (DIN 2440) up to 3/4"
- ▀ Pressure 60 kN
- ▀ On pivotable tripod
- ▀ Delivery in wooden assembly case



Contents	Code	No.
1 basic tool No. 246070	57.0 4538890	246100
1 pump, manual-hydraulic, No. 246080		
1 pivotable tripod No. 268000		
5 bending tools for pipes with Ø 12, 15, 18, 22, 28 mm		

Contents	Code	No.
1 basic tool No. 246070	49.0 4574260	246010
1 pump, manual-hydraulic, No. 246080		
1 pivotable tripod No. 268000		
without bending tools		

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PARTS

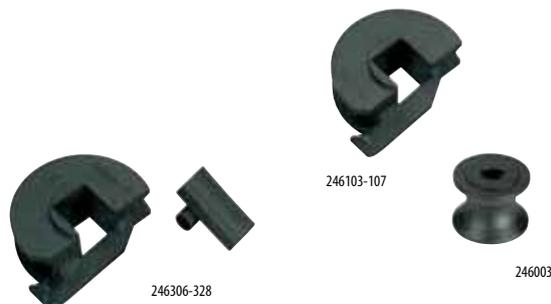
Description	kg	Code	No.
Basic tool without hydraulic pump	15.5	4574340	246070
Pump, manual-hydraulic	16.2	4574420	246080
Pivotable tripod	6.2	4599760	268000



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BENDING TOOLS

- ▀ No. 246306-246328: Bending form with slide rail for metric pipes
- ▀ No. 246103-246107: Bending form for gas and water pipes EN 10255-M (DIN 2440), use with pressure roller no. 246003 (3/8"-3/4")

**... CUSTOMISED FOR YOU!****Individual – precise – customised – flexible – right on!**

- ▀ From non-standard sizes, special surface treatment (colour and/or finish), customised tool modules through to special electronic product programming and establishing/implementing individual maintenance intervals (calibration/services) - and a lot more besides.
- ▀ **WE** develop special tools, customised tools and/or quality forgings **for YOU**.
- ▀ Your problems are our assignments.
- ▀ Simply contact us !



Ø mm	Size	r = mm	kg	Code	No.
6,0		35	0.6	4637870	246306
8,0		35	0.5	4637950	246308
10,0		45	0.5	4638090	246310
12,0		45	0.5	4575070	246312
14,0		55	0.9	4575150	246314
15,0		55	0.9	4575230	246315
16,0		75	1.1	4575310	246316
18,0		75	1.4	4575660	246318
20,0		75	1.8	4575740	246320
22,0		85	2.0	4575820	246322
25,0		85	3.1	4575900	246325
28,0		112	6.8	4576040	246328
17,2	3/8	55	1.2	4637440	246103
21,3	1/2	65	1.7	4637520	246105
26,9	3/4	85	3.6	4637600	246107
	3/8-3/4		0.2	4637360	246003

