



## RING BENDING MACHINE

# MAXIMUM BENDING CAPACITIES RING BENDING MACHINE NO. 285

	bis mm
Flat steel EN 10058 (DIN 1017) (material strength 370 N/mm <sup>2</sup> )	50 x 6
Flat bar, vertical EN 10058 (DIN 1017) (material strength 370 N/mm <sup>2</sup> )	20 x 5 *
Square steel stock EN 10059 (DIN 1014) (material strength 370 N/mm <sup>2</sup> )	13 x 13
Round steel stock EN 10060 (DIN 1013) (material strength 370 N/mm <sup>2</sup> )	15 *
Angled steel stock EN 10056-1 (DIN 1028) (material strength 370 N/mm <sup>2</sup> )	20 x 20 x 3 *
T-iron EN 10055 (DIN 1024) (material strength 370 N/mm <sup>2</sup> )	20 x 20 x 3 *

\* Please note: Optional bending tools are required - see E 285



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### RING BENDING MACHINE

- ▶ Manual 3-roller ring bending machine
- ▶ Vertical operation
- ▶ Standard roller set for flat and square stock included
- ▶ With two speeds
- ▶ Base unit for mounting on a workbench (with optional available angle no. 285250 for vice fixture)
- ▶ Enamelled blue



Description		Code	No.
<b>Basic tool with standard roller set</b>	34.0	<b>4606800</b>	285000

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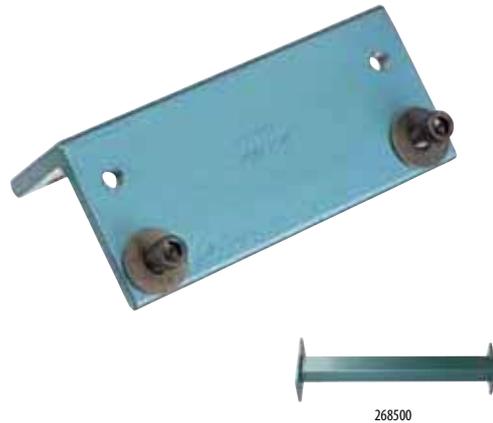
### BENDING TOOLS



Description		Code	No.
<b>2-piece upper roller for shaping L and T sections, with leg inside</b>	1.5	<b>4606990</b>	285001
<b>Set 2-piece lower rollers for shaping vertical flat stock, L and T sections, with leg outside</b>	2.7	<b>4607020</b>	285002

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### ACCESSORIES



Description		Code	No.
<b>Tripod</b>	21.2	<b>2681072</b>	268500
<b>Angle for vice fixture</b>	3.3	<b>2009552</b>	285250



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- ▶ From non-standard sizes, special surface treatment (colour and/or finish), customised tool modules through to special electronic product programming and establishing/implementing individual maintenance intervals (calibration/services) - and a lot more besides.
- ▶ **WE** develop special tools, customised tools and/or quality forgings **for YOU**.
- ▶ Your problems are our assignments.
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