

Manual pipe bender - Draw bending operation

1100-2431
MANUAL BENDING TOOL SET

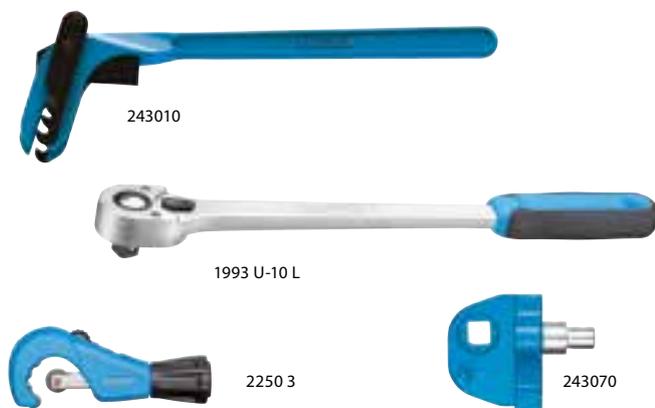
in L-BOXX® 136



- > Sizes from 6 to 15 mm Ø, up to 180°
- > For soft copper pipes EN 1057 (also with fixed coating), thin-walled precision steel pipes as well as pipes in non-ferrous metals
- > For clamping in a vice or useable as bending pliers
- > Power-saving due to free selectable initial bending angle
- > Easy bending with reversible ratchet 1/2" in long version
- > Enamelled blue
- > Delivery in GEDORE L-BOXX® 136 no. 1100 L
- > Dimensions: W 442 x D 357 x H 151 mm



Contents	kg	Code	No.
1 bending lever No. 243010	7.4	4568450	1100-243100
1 tool holder no. 243070			
1 reversible ratchet 1/2" no. 1993 U-10 L			
5 bending formers 8, 10, 12, 14, 15 mm			
1 pipe cutter Ø 3-35 mm no. 2250 3			
1 GEDORE L-BOXX® 136 no. 1100 L			

E 243
PARTSE 243
BENDING FORMER

Description	kg	Code	No.	Ø mm	r = mm	kg	Code	No.
Bending lever	0.980	4566320	243010	6,0	28	0.260	4566750	243050
Tool holder	0.675	2680203	243070	8,0	28	0.250	4566830	243051
Reversible ratchet 1/2", long 350 mm	0.696	6154550	1993 U-10 L	10,0	35	0.440	4567050	243053
Pipe cutter for copper pipes 3-35 mm	0.335	2964031	2250 3	12,0	35	0.410	4567210	243055
				15,0	45	0.650	4567640	243058



2785 MANUAL BENDING TOOL SET

INOX FE

- > Sizes from 3 to 10 mm up to 180°
- > For precision steel pipes EN 10305-3 (DIN 2394), hydraulic pipes EN 10305-1 (DIN 2391), and bendable stainless steel pipes with 0.75 - 1.0 mm wall thicknesses
- > With 5 aluminium bending formers for pipes with Ø 3-4, 5, 6, 8 and 10 mm
- > For clamping in a vice or useable as bending pliers



Contents		Code	No.
1 basic tool body no. 278570	1.2	1589830	278500
1 bending lever no. 278581			
5 aluminium bending formers for pipes with Ø 3-4, 5, 6, 8, 10 mm			

1101-2785 MANUAL BENDING TOOL SET

INOX FE

in i-BOXX® 72

- > Sizes from 3 to 10 mm up to 180°
- > For precision steel pipes EN 10305-3 (DIN 2394), hydraulic pipes EN 10305-1 (DIN 2391), and bendable stainless steel pipes with 0.75 - 1.0 mm wall thicknesses
- > With 5 aluminium bending formers for pipes with Ø 3-4, 5, 6, 8 and 10 mm
- > For clamping in a vice or useable as bending pliers
- > With pipe cutter no. 231011 and pipe deburring reamer no. 232501
- > Delivery in GEDORE i-BOXX® 72 no. 1101 L
- > Dimensions: W 367 x D 316 x H 72 mm

1101-278501



Contents		Code	No.
1 basic tool body no. 278570	2.4	1589849	1101-278501
1 bending lever no. 278581			
5 aluminium bending formers for pipes with Ø 3-4, 5, 6, 8, 10 mm			
1 miniature pipe cutter Ø 4-16 mm no. 231000			
1 pipe deburring reamer Ø 8-35 no. 232501			
1 GEDORE i-BOXX® 72 no. 1101 L			

E 2785 PARTS



Description		Code	No.
Basic tool body size 0	0.640	2293625	278570
Bending lever size 0	0.380	2293641	278581
Miniature pipe cutter MINI-QUICK niro	0.125	4554070	231011
Pipe deburring reamer 8-35 mm	0.180	1857681	232501

E 2785 BENDING FORMER

> From high-quality aluminium



Ø mm	r = mm	Bore mm		Code	No.
3-4	14	16	0.020	1576798	278504
5	16	16	0.025	2963361	278505
6	16	16	0.025	1576801	278506
8	24	16	0.055	1576828	278508
10	29	16	0.085	1576836	278510

2786 MANUAL BENDING TOOL SET

INOX FE MT

- › Sizes from 6 to 18 mm up to 180°
- › For precision steel pipes EN 10305-3 (DIN 2394), hydraulic pipes EN 10305-1 (DIN 2391) with 1.0 - 2.0 mm wall thicknesses, composite pipes up to 16 mm as well as bendable stainless steel pipes with 1.0 - 1.5 mm wall thicknesses
- › With 8 bending formers for pipes with \varnothing 6, 8, 10, 12, 14, 15, 16, 18 mm
- › For clamping in a vice or in combination with tripod no. 268500 for stationary use



Vice not included

Contents	 kg	Code	No.
1 basic tool body no. 278670	5.3	1589857	278600
1 bending lever no. 278681			
8 aluminium bending formers for pipes with \varnothing 6-8, 10-12, 14, 15, 16, 18 mm			

1100-2786 MANUAL BENDING TOOL SET

INOX FE MT

in L-BOXX® 136

- › Sizes from 6 to 18 mm up to 180°
- › For precision steel pipes EN 10305-3 (DIN 2394), hydraulic pipes EN 10305-1 (DIN 2391) with 1.0 - 2.0 mm wall thicknesses, composite pipes up to 16 mm as well as bendable stainless steel pipes with 1.0 - 1.5 mm wall thicknesses
- › With 8 bending formers for pipes with \varnothing 6, 8, 10, 12, 14, 15, 16, 18 mm
- › For clamping in a vice or in combination with tripod no. 268500 for stationary use
- › With pipe cutter no. 2180 3
- › Delivery in GEDORE L-BOXX® 136 no. 1100 L
- › Dimensions: W 442 x D 357 x H 151 mm



Contents	 kg	Code	No.
1 basic tool body no. 278670	8.3	1611526	1100-278601
1 bending lever pluggable no. 278680			
8 aluminium bending formers for pipes with \varnothing 6-8, 10-12, 14, 15, 16, 18 mm			
1 pipe cutter \varnothing 3-35 mm no. 2180 3			
1 pin punch 3 mm			
1 GEDORE L-BOXX® 136 no. 1100 L			

1100-2788 MANUAL BENDING TOOL SET



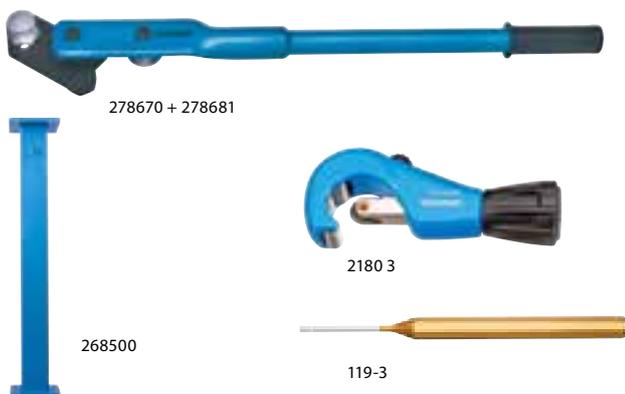
in L-BOXX® 136

- > Sizes from 3 to 10 mm up to 180°
- > For precision steel pipes EN 10305-3 (DIN 2394), hydraulic pipes EN 10305-1 (DIN 2391) with 0.75 - 2.0 mm wall thicknesses, composite pipes up to 16 mm as well as bendable stainless steel pipes with 1.0 - 1.5 mm wall thicknesses
- > With 10 aluminium bending formers for pipes with Ø 3-4, 5, 6, 8, 10, 12, 14, 15, 16 and 18 mm
- > For clamping in a vice
- > Can be used as bending pliers up to size 10 mm
- > As from sizes 12 mm also for stationary use with tripod no. 268500
- > With pipe cutter no. 2180 3
- > Delivery in GEDORE L-BOXX® 136 no. 1100 L
- > Dimensions: W 442 x D 357 x H 151 mm



Contents	kg	Code	No.
1 basic tool body no. 278570	8.7	2963515	1100-278801
1 bending lever no. 278581			
10 aluminium bending formers for pipes with Ø 3-4, 5, 6, 8, 10, 12, 14, 15, 16, 18 mm			
1 pipe cutter Ø 3-35 mm no. 2180 3			
1 pin punch 3 mm			
1 GEDORE L-BOXX® 136 no. 1100 L			

E 2786 PARTS



Description	kg	Code	No.
Basic tool body size 1	1.2	1677209	278670
Bending lever size 1	2.3	2293692	278681
Bending lever size 1 pluggable	1.9	1626043	278680
Tripod	21.2	2681072	268500
Pipe cutter for stainless steel pipes 3-35 mm	0.3	2964066	2180 3
Pin punch 3 mm	0.1	8758800	119-3

E 2786 BENDING FORMER

> From high-quality aluminium



Ø mm	r = mm	Bore mm	kg	Code	No.
6	32	30	0.200	2963442	278606
8	32	30	0.200	1576844	278608
10	36	30	0.220	2963450	278610
12	36	30	0.220	1576852	278612
14	36	30	0.200	1576879	278614
15	43	30	0.320	1576887	278615
16	43	30	0.320	1576895	278616
18	50	30	0.450	1576909	278618

2787 MANUAL BENDING TOOL SET



- > Sizes from 20 to 25 mm up to 180°
- > For precision steel pipes EN 10305-3 (DIN 2394), hydraulic pipes EN 10305-1 (DIN 2391) with 1.5 - 2.5 mm wall thicknesses, composite pipes up to 25 mm as well as bendable stainless steel pipes with 1.5 - 2.0 mm wall thicknesses
- > For clamping in a vice
- > With 3 aluminium bending formers for pipes with Ø 20, 22, 25 mm
- > Enamelled blue, with black plastic handles



Vice not included

Contents	kg	Code	No.
1 basic tool body no. 278770	13.0	1589865	278700
1 bending lever no. 278781			
3 aluminium bending formers for pipes with Ø 20, 22, 25 mm			

E 2787 PARTS

E 2787 BENDING FORMER

> From high-quality aluminium



278770 + 278781



268500



Description	kg	Code	No.	Ø mm	r = mm	Bore mm	kg	Code	No.
Basic tool body size 2	4.1	2293706	278770	20	85	42	2.0	1576917	278720
Bending lever size 2	3.0	2293722	278781	22	85	42	2.0	1576925	278722
Tripod	21.2	2681072	268500	25	85	42	2.0	1576933	278725



276 UNIVERSAL PIPE BENDER



- > Sizes from 8 to 32 mm Ø and 3/8 to 3/4" up to 180°
- > For semi-hard and soft copper pipes EN 1057 up to 22 mm Ø, stainless steel pipes EN 10088-3 (DIN 17 440) up to 28 x 1.5 mm, hydraulic pipes EN 10305-1 (DIN 2391) and precision steel pipes EN 10305-3 (DIN 2394) up to 28 mm, electrical installation pipes EN 60423 up to M 32, composite pipes up to 32 mm, non-ferrous metal pipes and insulated pipes as well as gas and water pipes EN 10255 (DIN 2440/2441) up to 3/4"
- > For use in a vice or installation on the workbench
- > Set up for connecting to a length and angle stop as well as bending lever extension possible (not included)
- > Enamelled blue



276001



280130



276000



268500

Description	kg	Code	No.
Basic equipment with bending lever extension no. 268230, without bending tools	16.7	4600010	276000
Angled stop	1.8	4600280	276001
Length stop	0.7	4606210	280130
Tripod, height 990 mm	21.2	2681072	268500

E 276 BENDING TOOLS

- > No. 276508-276532: Bending former with aluminium slide rail for metric pipes
- > No. 276103-276107: Bending former for gas and water pipes EN 10255 (DIN 2440/2441), use with

pressure roller no. 276003 (3/8-3/4")



2765



2761



276003

Description	Ø mm	Size	r = mm	Electrical installation ducts EN 60423	kg	Code	No.
Bending former with slide rail 8 mm	8,0		40		1.4	4601090	276508
Bending former with slide rail 10 mm	10,0		40		1.4	4601170	276510
Bending former with slide rail 12 mm	12,0		40		1.4	4601250	276512
Bending former with slide rail 14 mm	14,0		50		1.9	4601330	276514
Bending former with slide rail 15 mm	15,0		50		1.8	4601410	276515
Bending former with slide rail 16 mm	16,0		68		4.7	4601680	276516
Bending former 3/8"	17,2	3/8	50		1.6	4600600	276103
Bending former with slide rail 18 mm	18,0		68		4.7	4601760	276518
Bending former with slide rail 20 mm	20,0		68		4.6	4601920	276520
Bending former 1/2"	21,3	1/2	68		2.4	4600790	276105
Bending former with slide rail 22 mm	22,0		81		6.5	4602060	276522
Bending former with slide rail 25 mm	25,0		105	M25	4.7	4602140	276525
Bending former 3/4"	26,9	3/4	80		5.8	4600870	276107
Bending former with slide rail 28 mm	28,0		126		5.4	4602300	276528
Bending former with slide rail 30 mm	30,0		153		7.0	4602490	276530
Bending former with slide rail 32 mm	32,0		153	M32	7.0	4602570	276532
Pressure roller		3/8-3/4			0.5	4600360	276003